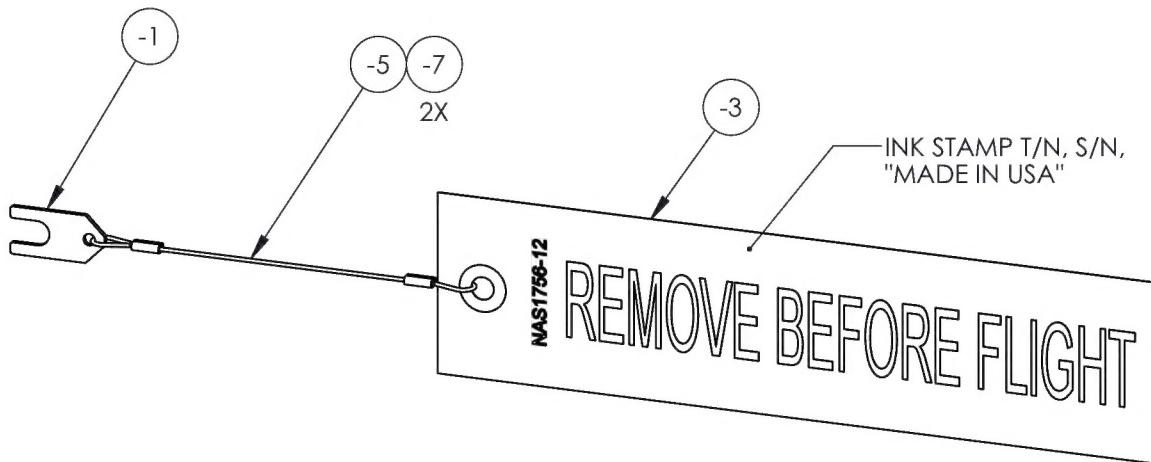


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			11/7/2016	DPD	JAG



NOTES:

1. REF. AIRBUS T/N: M670V4003141.
2. PART OF KIT RBEM670V4003101.

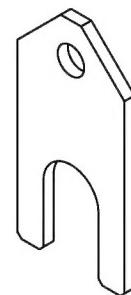
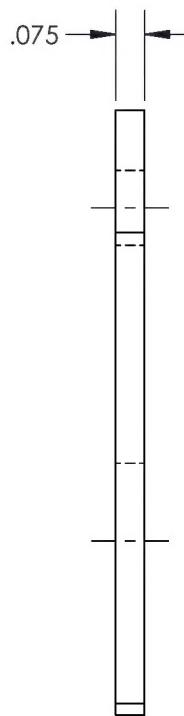
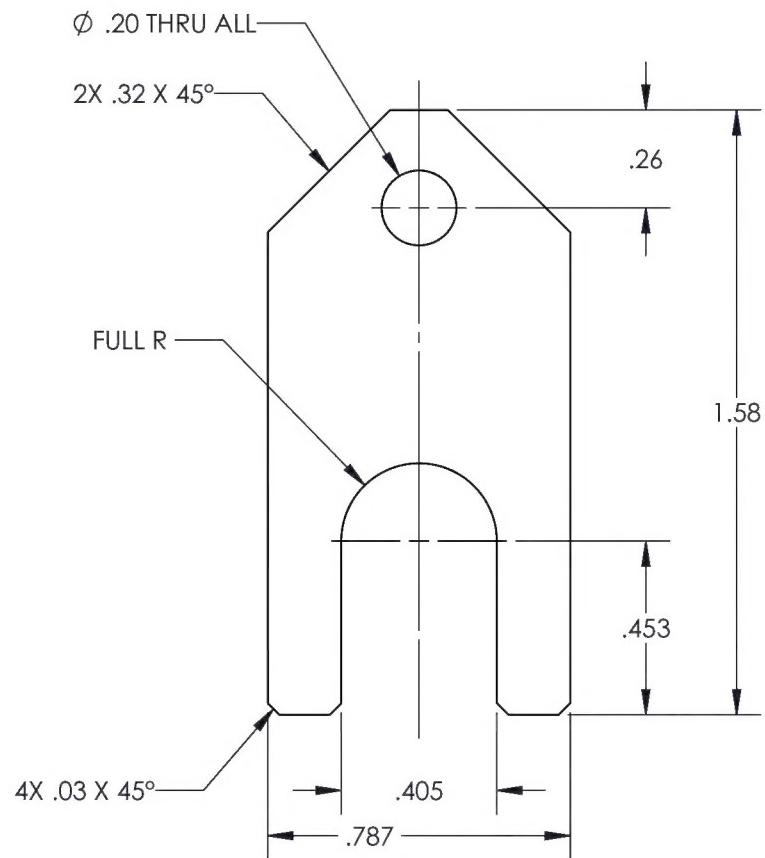


TITLE		RBEM670V4003141	
DWG NO.		REV	
		1	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH		X ± .1 SURFACES = 125	
SPEC		✓	
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:3		DATE 5/20/2016	
		SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	SHIM	6061			2
		B/O	-3	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12		1
		B/O	-5	1	LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)		1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)		1

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

SHIM

DART AEROSPACE	
TITLE	
TAIL ACTUATOR DOWN SHIM	
DWG NO. RBEM670V4003141-1 REV 1	
MATERIAL 6061 UNLESS OTHERWISE SPECIFIED HEAT FRACTIONS $\pm \frac{1}{8}$ TREAT ANGLES $\pm 5^\circ$ FINISH CLEAR ANODIZE SURFACES = 125	
SPEC MIL-A-8625F, TYPE II, CLASS I .XXX $\pm .005$.XX $\pm .01$ X $\pm .1$	
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 2:1	DATE 5/20/2016
SHEET 2 OF 2	